

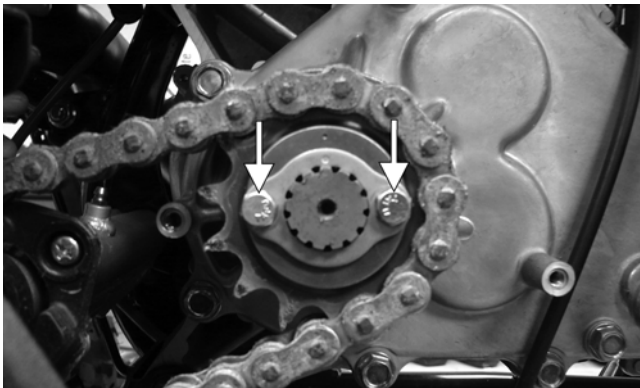
KM314

16. Remove the output drive sprocket cover; then remove the output drive sprocket.



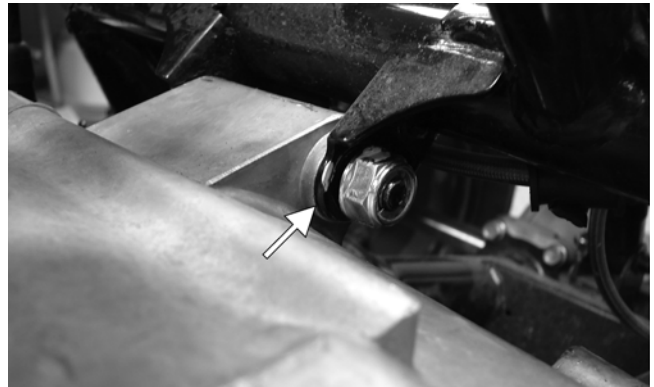
KM332

20. Raise the engine lift to take the slack out of the sling; then remove the upper rear and lower rear engine through-bolts.



KM344A

17. Disconnect the shift linkage from the transmission shift arm.



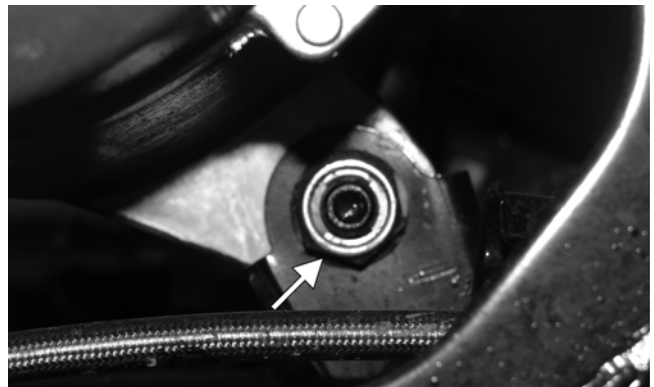
KM333A



KM313

18. Remove the front engine mounting through-bolt; then remove the left and right engine mounting brackets from the frame.

19. Attach a suitable lifting sling and engine lift to the front engine mounting boss.

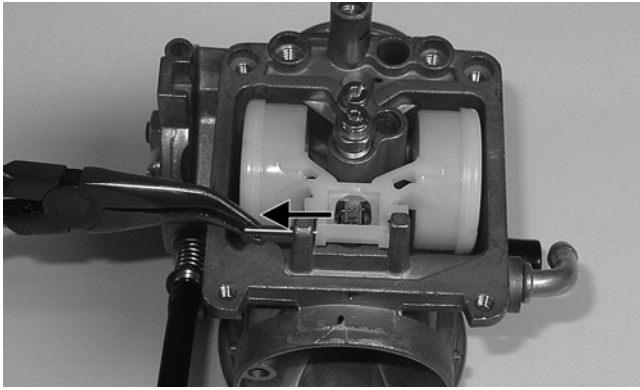


KM325A

21. Raise the front of the engine sufficiently to allow the engine assembly to be moved forward enough to clear the rear mounting brackets (approximately 6 in.).

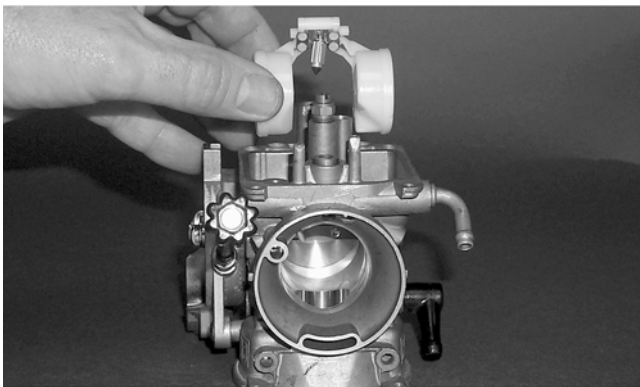
22. Lower the front of the engine slowly, swing the rear of the engine to the left, and slide the engine out of the left-side of the frame.

4. Remove the float pin.



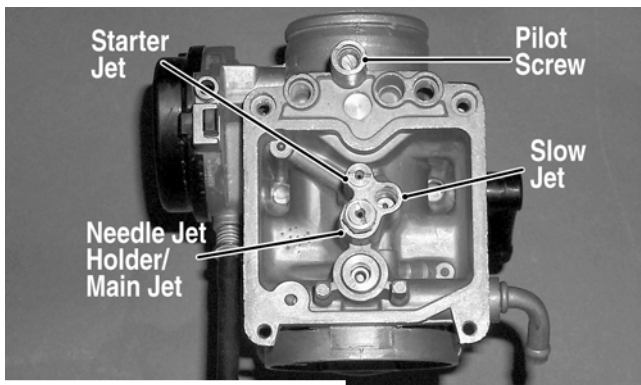
KC0024A

5. Lift the float assembly from the carburetor. Account for the float valve.



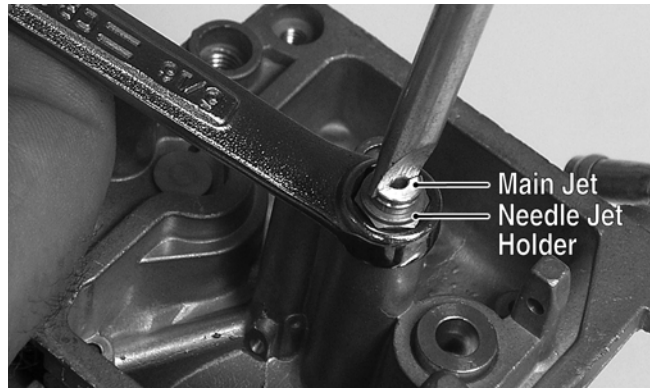
CC753

■NOTE: Note the locations of the jets, pilot screw, and holder for disassembling procedures.



CC761A

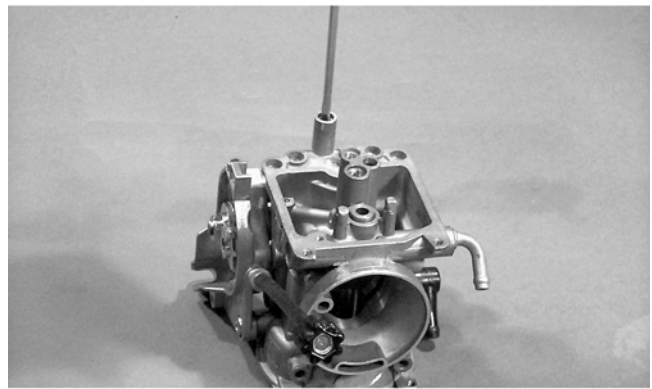
6. Secure the needle jet holder with a wrench; then remove the main jet.



KC0030A

7. Remove the needle jet holder; then remove the needle jet, slow jet, and the starter jet.

8. Remove the pilot screw. Account for a spring, washer, and an O-ring.



CC758

## CLEANING AND INSPECTING

■NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

### ⚠ WARNING

When drying components with compressed air, always wear safety glasses.

### ⚠ CAUTION

DO NOT place any non-metallic components in parts-cleaning solvent because damage or deterioration will result.

1. Place all metallic components in a wire basket and submerge in carburetor cleaner.
2. Soak for 30 minutes; then rinse with clean, hot water.
3. Wash all non-metallic components with soap and water. Rinse thoroughly.
4. Dry all components with compressed air only making sure all holes, orifices, and channels are unobstructed.