

# **Service Manual**

**Classic 500 & 350**

**SECTION  
ONE 01**

**INTRODUCTION**

# Foreword

## **PREPARATION FOR SERVICE**

Good preparation is very important for carrying out correct service job. The motorcycle should be cleaned well before starting a repair job. Cleaning will occasionally uncover sources of trouble. Availability of tools, measuring instruments and parts should be ensured before commencing an overhaul, since Interruption to locate tools or parts can cause distraction and needless delay. Use of special tools will ensure a quality service.

## **USE OF GENUINE SPARE PARTS**

Use only genuine Royal Enfield spares whenever replacing parts. Use of non genuine parts can seriously affect motorcycle performance and may result in costly rework, vehicle down time and above all customer dissatisfaction.

### **NOTE :**

Proper service and repair is important for the safe and reliable operation of all mechanical products. The service procedures recommended and detailed in this manual will help to carry out correct repairs.

## **SAFETY**

Every care is taken to ensure that the information given in this manual is correct at the time of going to print. However, Royal Enfield does not assume responsibility for any damage, loss or injury caused to the vehicle or to the person carrying out repairs, due to errors or omissions in this manual.

## **IMPORTANT NOTICE**

All images shown are only for reference to explain and may not be exactly the same on the motorcycle. Technical specifications are subject to change without prior notice.

Because of changes that may occur in the manufacturing process, since this manual was printed, it is possible some instructions or illustrations found within this manual may differ from those found on the vehicle. However the technical information found within this manual is correct at the time, when it was approved for printing.

Future modifications, improvements etc will be communicated to our Authorised Distributors / Importers as and when changes are done to the motorcycle.

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## **HOW TO USE YOUR SERVICE MANUAL**

Pictorial presentation of various activities, make this manual easy to understand and user friendly.

This service manual is divided into 10 Sections 01 to 10. Page numbers for each section starts with 01. Thus, page 05-10 indicates 10th page of section 5.

The sections are subdivided into subjects and presented in the following order.

### **SECTION ONE 01 INTRODUCTION**

The manual and its arrangements

### **SECTION TWO 02 GENERAL**

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identification of EMS

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Complete Wiring diagram - Classic 350

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## **SECTION ELEVEN 11 TROUBLE SHOOTING**

### **SAFETY DEFINITIONS**

Important aspects to be noted are given as follows in the manual.

#### **NOTE :**

Provides important information that will have to be adhered to while carrying out repairs.

#### **CAUTION :**

Indicates activities that are important to be noted. Non-adherence may result in breakage and or functional failures of the assembly.

#### **SPECIAL TOOLS**

Contains details of the special tools and its usage, These tools have been specially designed for a specific purpose.

**SECTION  
TWO 02**

**GENERAL**