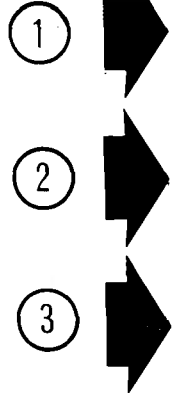


**LIST OF OPERATIONS**  
**IN MANUAL 818-1**  
*«CX Petrol» vehicles*



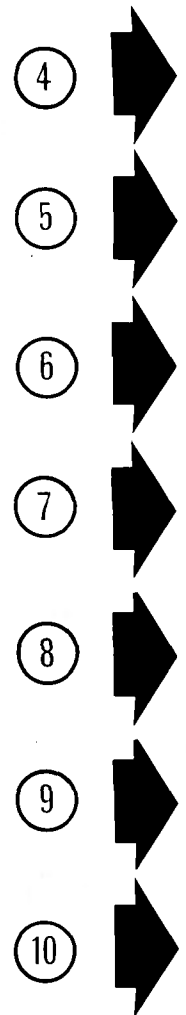
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Operation number	DESCRIPTION
	<b>GENERAL</b> ▶      (1)
MA. 000	General characteristics
MA. 00	Jacking and towing points
MA. 00-800	Exterior and interior dimensions
MA. 00-855	Fitting the rubbing rails
MA. 01	Protection of the electrical units
MA. 02	Working on the hydraulic system : fitting precautions
MA. 03	Recommended materials
	<b>ENGINE - CARBURATION - IGNITION - COOLING</b> ▶      (2)
MA. 100-00	Characteristics and special features of the engine (M 20/616, M 22/617, M 23/623 and M 23/622)
MA. 112-0	Checking and adjusting the valve operation : - Adjusting the rocker clearance
MA. 120-0	Checking the engine timing
MA. 142-000	General features of the carburation
MA. 142-00	Characteristics and special features of the carburettor (M 20/616 engine)
MA. 142-00 α	Characteristics and special features of the carburettor (M 22/617 engine)
MA. 142-00 b	Characteristics and special features of the carburettor (M 23/623 engine)
MA. 142-00 SD	Characteristics and special features of the anti-pollution system ( <i>SWEDISH Market vehicles</i> )
MA. 142-0	Adjusting the carburettor - adjusting the idling speed
MA. 142-0 SD	Checking and adjusting the anti-pollution system ( <i>SWEDISH Market vehicles</i> )
MA. 144-00	Characteristics and special features of the electronic fuel injection system ( <i>L•Jetronic</i> )
MA. 144-0	Checking and adjusting the electronic fuel injection system ( <i>L•Jetronic</i> )
MA. 173-0	Checking the petrol feed system - Petrol pump, and petrol filter
MA. 210-00	Characteristics and special features of the ignition system
MA. 210-00 α	Characteristics and special features of the electronic ignition system
MA. 210-0	Checking and adjusting the ignition
MA. 210-0 α	Checking and adjusting the electronic ignition
MA. 220-0	Checking the oil pressure ( <i>on the vehicle</i> )
MA. 221-0	Filling and adjusting the pneumatic oil gauge
MA. 230-00	Characteristics and special features of the cooling system
MA. 230-0	Working on the cooling system
MA. 236-0	Aligning the pulleys
	<b>CLUTCH - TORQUE CONVERTER</b> ▶      (3)
MA. 312-00	Characteristics and special features of the pedal-operated clutch
MA. 314-0	Checking and adjusting the pedal-operated clutch control - Checking the clutch clearance
MA. 320-00	Characteristics and special features of the torque converter - Characteristics - Operating diagram of the torque converter
MA. 320-0	Checking and adjusting the gap of the contacts controlling the electro-valve - Checking the pressure in the converter oil-feed system

LIST OF OPERATIONS  
IN MANUAL 818-1  
« CX Petrol » vehicles

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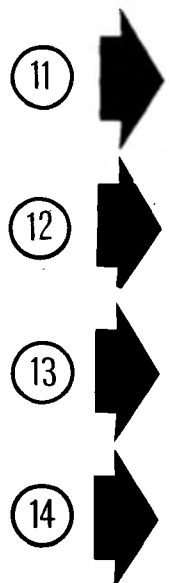
Operation number	DESCRIPTION
MA. 330-00	<p><b>GEARBOX and GEARBOX CONTROL</b> → (4)</p> <p>Characteristics and special features of the gearbox</p> <ul style="list-style-type: none"> <li>- Four-speed gearbox with pedal-operated clutch</li> <li>- Gearbox with torque converter</li> <li>- Draining and refilling the gearbox and the torque converter</li> <li>- Five-speed gearbox with pedal-operated clutch</li> </ul>
MA. 344-0	Adjusting the gearbox control mechanism
MA. 372-00	<p><b>DRIVE SHAFTS</b> → (5)</p> <p>Characteristics and special features of the drive-shafts</p>
MA. 390-00	<p><b>SOURCE AND RESERVE OF PRESSURE</b> → (6)</p> <p>Characteristics and special features of the source and reserve of pressure - hydraulic system</p>
MA. 390-0	Checking the hydraulic components on the vehicle
MA. 410-00	<p><b>FRONT AXLE</b> → (7)</p> <p>Characteristics and special features of the front axle</p>
MA. 410-0	<p>Checking and adjusting the front axle :</p> <ul style="list-style-type: none"> <li>- Checking the camber</li> <li>- Checking and adjusting the castor angle</li> <li>- Checking and adjusting the wheel alignment</li> <li>- Checking and adjusting the steering geometry</li> <li>- Checking the steering for straight line deviation (<i>vehicles equipped with power steering</i>)</li> </ul>
MA. 420-00	<p><b>REAR AXLE</b> → (8)</p> <p>Characteristics and special features of the rear axle</p>
MA. 420-0	Checking and adjusting the rear axle
MA. 430-00	<p><b>SUSPENSION SYSTEM</b> → (9)</p> <p>Characteristics and special features of the suspension system</p>
MA. 430-0	Checking and adjusting the suspension and its controls
MA. 434-0	Adjusting the anti-roll bar
MA. 440-00	<p><b>STEERING SYSTEM</b> → (10)</p> <p>Characteristics and special features of the steering system</p> <ul style="list-style-type: none"> <li>- Manual steering</li> <li>- Power steering with powered return</li> </ul>
MA. 440-0	Checking and adjusting the steering ( <i>see Op. MA. 410-0</i> )



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*« CX Petrol » vehicles*

Operation number	DESCRIPTION
	<b>BRAKES</b> <span style="border: 1px solid black; border-radius: 50%; padding: 2px 5px;">11</span>
MA. 450-00	Characteristics and special features of the braking system
MA. 451-0	Checking the brake components
MA. 453-0	Checking and adjusting the hydraulic brake control <ul style="list-style-type: none"> <li>- Bleeding the brakes on « Saloon » and « Estate » vehicles (9/1976 )</li> <li>- Bleeding the brakes on « Estate » vehicles (  9/1976 )</li> <li>- Adjusting the brake pedal free play</li> </ul>
MA. 454-0	Checking and adjusting the handbrake
	<b>ELECTRICITY - HEATING</b> <span style="border: 1px solid black; border-radius: 50%; padding: 2px 5px;">12</span>
MA. 510-00	Electrical installation (9/1974  1/1975) <ul style="list-style-type: none"> <li>- All CX 2000 vehicles, (except those fitted with optional towing equipment)</li> </ul>
MA. 510-00 a	Electrical installation (1/1975  7/1975) <ul style="list-style-type: none"> <li>- All CX 2000 and 2200 vehicles (except optional towing equipment)</li> </ul>
MA. 510-00 b	Electrical installation (9/1975 ) <ul style="list-style-type: none"> <li>- All Pallas vehicles (9/1975 ) ..... (Pages 1-4)</li> <li>- Prestige (1/1976 ) ..... (Pages 5-8)</li> <li>- Estate Super (1/1976 ) ..... (Pages 9-12)</li> <li>- Instrument panel, all vehicles (9/1975 ) ..... (Page 13)</li> <li>- Torque converter. (1/1976 ) ..... (Page 14)</li> <li>- Air conditioning (  7/1976 ) ..... (Page 16)</li> <li>- Air conditioning (7/1976 ) ..... (Page 17)</li> <li>- Torque converter + air conditioning (12/1976 ) ..... (Page 15)</li> <li>- Electronic fuel injection ..... (Page 19)</li> </ul>
MA. 530-00	Characteristics of the electrical units
MA. 530-0	Checking the electrical units
MA. 540-0	Checking and adjusting the headlamps
MA. 560-0	Checking and adjusting the windscreen wiper
MA. 640-00	Characteristics and special features of the air-conditioning system <ul style="list-style-type: none"> <li>- Refrigeration</li> </ul>
MA. 640-0	Checking and adjusting the air-conditioning system <ul style="list-style-type: none"> <li>- Refrigeration</li> </ul>
MA. 642-00	Characteristics of the « FROID - 20 » heating system
MA. 961-0	Checking and repairing a rear window heating element (See the « BODYWORK » chapter)
	<b>BODYWORK</b> <span style="border: 1px solid black; border-radius: 50%; padding: 2px 5px;">13</span>
MA. 700-00	Securing the body-shell to the assembled under-frame
MA. 840-0	Adjusting the body panels
MA. 841-0	Adjusting the front and rear doors
MA. 844-0	Adjusting the boot lid
MA. 852-0	Adjusting the bonnet <ul style="list-style-type: none"> <li>- Adjusting the bonnet</li> <li>- Unlocking the bonnet (if the bonnet control is uncoupled)</li> </ul>
MA. 961-0	Checking and repairing a rear window heating element
	<b>TOOLING</b> <span style="border: 1px solid black; border-radius: 50%; padding: 2px 5px;">14</span>
	Special « T » Tools
	Manufacturing diagrams for special tools not sold (« MR » tools)

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## IDENTIFICATION OF ALL « CX » VEHICLES

### SALOONS

Commercial symbol	Guarantee symbol	Official symbol	Engine type	French fiscal rating
CX 2000 9-1974 →	MB	MA series MB	M 20/616	11 hp
CX 2200 1-1975 → 7-1976 <i>Manual gearbox or torque converter</i>	MC	MA series MC	M 22/617	12 hp
CX 2200 Diesel 12-1975 →	MG	MA series MG	M 22/621	9 hp
CX « Prestige » 2-1976 →	MK	MA series MK	M 23/623	13 hp
CX 2400 9-1976 → <i>Manual gearbox or torque converter</i>	MJ	MA series MJ	M 23/623	13 hp
CX 2400 GTI 5-1977 → <i>Manual 5-speed gearbox</i>	ME	MA series ME	M 23/622	13 hp

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### ESTATES AND AMBULANCES

Commercial symbol	Guarantee symbol	Official symbol	Engine type	French fiscal rating
CX 2000 1-1976 →	MD	MA series MD	M 20/616	11 hp
CX 2200 Diesel 2-1976 →	MH	MA series MH	M 22/621	9 hp
CX 2400 9-1976 →	MF	MA series MF	M 23/623	13 hp
* CX 2000 Ambulance 9/1976 →		MA series MD	M 20/616	11 hp
CX 2200 Ambulance Diesel 9-1976 →	MHA	MA series MH	M 22/621	9 hp
CX 2400 Ambulance 9-1976 →	MFA	MA series MF	M 23/623	13 hp

\* This vehicle is for export only.