

TABLE OF CONTENTS

| | | | |
|---|-----------|--------------------------------------|-----------|
| General Information | 2 | Servicing Crankcase Components..... | 47 |
| Specifications | 2 | Assembling Crankcase Half | 48 |
| Torque Specifications..... | 3 | Installing Engine/Transmission | 49 |
| Torque Conversions (ft-lb/N-m)..... | 3 | Troubleshooting..... | 51 |
| Break-In Procedure | 3 | Fuel/Lubrication..... | 53 |
| Gasoline-Oil-Lubricant..... | 4 | Carburetor Schematic | 53 |
| Genuine Parts..... | 4 | Carburetor | 53 |
| Preparation For Storage | 4 | Throttle Cable Free-Play | 57 |
| Preparation After Storage..... | 5 | Engine RPM (Idle)..... | 57 |
| Periodic Maintenance/Tune-Up | 6 | Gas Tank | 58 |
| Periodic Maintenance Chart | 6 | Gas Tank Valve | 59 |
| Air Filter | 7 | Gas/Vent Hoses | 60 |
| Valve/Tappet Clearance..... | 7 | Oil Pump Assembly | 60 |
| Testing Engine Compression..... | 8 | Oil Screen/Filter | 60 |
| Spark Plug..... | 9 | Troubleshooting..... | 60 |
| Muffler/Spark Arrester | 9 | Electrical System..... | 61 |
| Transmission Lubricant..... | 9 | Battery..... | 61 |
| Engine Oil | 10 | Testing Electrical Components..... | 62 |
| Headlights..... | 11 | Timing Sensor | 62 |
| Brakelight/Taillight..... | 11 | CDI/Ignition Coil | 62 |
| Brake Systems..... | 12 | Stator Coil | 62 |
| Replacing Drive Belt | 14 | Choke Circuit..... | 63 |
| Adjusting Shift Linkage | 15 | Brakelight Switch..... | 63 |
| Troubleshooting Brake System | 15 | Fuse | 63 |
| Steering/Frame/Controls | 16 | Ignition Coil | 63 |
| Steering Post/Handlebar/Tie Rods | 16 | Ignition Switch | 64 |
| Handlebar Grip | 19 | Handlebar Control Switches..... | 64 |
| Handlebar Switch | 19 | Magneto Assembly..... | 64 |
| Hand Brake Lever Assemblies..... | 20 | Starter Motor | 65 |
| Troubleshooting | 23 | Regulator/Rectifier | 65 |
| Engine/Transmission | 24 | Ignition Timing | 65 |
| Removing Engine/Transmission | 24 | Headlights | 65 |
| Top-Side Components | 25 | Troubleshooting..... | 65 |
| Removing Top-Side Components..... | 26 | Drive System..... | 67 |
| Servicing Top-Side Components | 28 | Drive Chain/Sprockets..... | 67 |
| Installing Top-Side Components | 33 | Rear Hub/Drive Axle..... | 69 |
| Left-Side Components | 36 | Front Hub | 72 |
| Removing Left-Side Components..... | 36 | Brake Systems | 73 |
| Installing Left-Side Components..... | 38 | Troubleshooting..... | 74 |
| Right-Side Components | 39 | Suspension | 75 |
| Removing Right-Side Components | 40 | Shock Absorbers | 75 |
| Servicing Right-Side Components..... | 43 | A-Arm | 76 |
| Installing Right-Side Components | 44 | Swing Arm..... | 78 |
| Center Crankcase Components | 46 | Wheels and Tires | 80 |
| Disassembling Crankcase Halves | 46 | Troubleshooting..... | 81 |