1995 Mazda MX-3 Workshop Manual

WARNING

Servicing a vehicle can be dangerous. If you have not received service-related training, the risks of injury and property damage increase. The recommended servicing procedures for the vehicle in this workshop manual were developed with Mazda-trained technicians in mind. This manual may be useful to non-Mazda trained technicians, but a technician with our service-related training and experience will be at less risk when performing servicing operations. However, all users of this manual are expected to know general safety procedures.

This manual contains "Warnings" and "Cautions" applicable to risks not normally encountered in a general technician's experience. They should be followed to reduce the risk of injury and the risk that improper service or repair may damage the vehicle or render it unsafe. It is also important to understand that the "Warnings" and "Cautions" are not exhaustive. It is impossible to warn of all the hazardous consequences that might result from failure to follow the procedures.

The procedures recommended and described in this manual are effective methods of performing service and repair. Some require tools specifically designed for a specific purpose. Nonrecommended procedures and tools should include consideration for safety of the technician and continued safe operation of the vehicle.

Parts should be replaced with genuine Mazda replacement parts, not parts of lesser quality. Use of a nonrecommended replacement part should include consideration for safety of the technician and continued safe operation of the vehicle.

1995 Mazda MX-3 Workshop Manual

FOREWORD

For proper repair and maintenance, a thorough familiarization with this manual is important, and it should always be kept in a handy place for quick and easy reference.

All the contents of this manual, including drawings and specifications, are the latest available at the time of printing. As modifications affecting repair or maintenance occur, relevant information supplementary to this volume will be made available at Mazda dealers. This manual should be kept up-to-date.

Mazda Motor Corporation reserves the right to alter the specifications and contents of this manual without obligation or advance notice.

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WARRANTY

The manufacturer's warranty on Mazda vehicles and engines can be voided if improper service or repairs are performed by persons other than those at an Authorized Mazda Dealer.

Mazda Motor Corporation HIROSHIMA, JAPAN

APPLICATION:

This manual is applicable to vehicles beginning with the Vehicle Identification Numbers (VIN) shown on the following page.

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-	Title					
General Information		Gl				
Pre-Delivery Inspect Scheduled Maintena		А				
Engino	B6 DOHC	<u>.</u> В1				
Engine	K8 DOHC	B2_				
Lubrication	B6 DOHC	D1				
System	K8 DOHC	D2				
Cooling	B6 DOHC	E1				
System	K8 DOHC	E2				
Fuel and Emission	B6 DOHC	F1				
Control Systems	K8 DOHC	F2				
Engine Electrical Sy	stem	G				
Clutch		Н				
Manual	F25M-R	J1				
Transaxle	G25M-R	J2				
Automatic Transaxle	Electronically Controlled	К				
Front and Rear Axie	S	M				
Steering System		· N				
Braking System		P				
Wheels and Tires		Q				
Suspension		R				
Body		\$				
*Body Electrical Sys	Τ					
*Heater and Air Con	ditioner Systems	U				
Technical Data		TD				
Special Tools		st				
	rm No. 5330-10-94G rt No. 9999-95-034G-95	2				

- * Refer to the 1995 MX-3 Body Electrical Troubleshooting Manual (Form No. 1474–10–94H, Part No. 9999-95-086F-95) for servicing of the body electrical components.
- © 1994 Mazda Motor Corporation PRINTED IN THE U.S.A AUG. '94 Form No. 1472--10--94H Part No. 9999-95-056B-95

VEHICLE IDENTIFICATION NUMBERS (VIN)

JM1 EC433 * S0 400001 — JM1 EC434 * S0 400001 —

PRE-DELIVERY INSPECTION AND SCHEDULED MAINTENANCE

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(CANADA)	A-6

PRE-DELIVERY INSPECTION TABLE

The following items may be done at any time prior to delivery to your customer.

EXTERIOR	☐ Sliding sunro	1 1 1						
INSPECT and ADJUST, if necessary, the following items	□ Power door to□ Power outside	кк (if equippea) e mirrors (if equipped)						
to specification:	☐ Power window	1 1 7 7						
☐ Glass, exterior bright metal, and paint for damage	□ Heater, defros	ster, and air conditione	r at various mode					
☐ Wheel lug nuts and locks (if equipped) 89–117 N·m {9–12 kgf·m, 66–86 ft-ibf}	selections (if							
☐ All weatherstrips for damage or detachment	CHECK the follo☐ Presence of s	•						
□ Operation of hood release and lock	☐ Upholstery an							
□ Operation of rear hatch, and fuel lid opener		JUST, if necessary, th	e following items:					
☐ With trunk open, check for spare jack, tire, tools, and	🗀 Pedal height a	and free play of brake	and clutch pedal					
fasteners securing these items in place. □ Door operation and alignment		Pedal height mm (in)	Free play mm (in)					
☐ Headlight aim	Chuhab a a dad	199-204 (7.83-8.03)	· ···					
INSTALL the following parts:	Ctutch pedal	(With carpet)	516 {0.190.63}					
□ Wheel caps or rings (if equipped)	Brake pedal	193-196 {7.60-7.72}	4-7 (0.16-0.28)					
UNDER HOOD-ENGINE OFF	□ Dodeina healea							
INCRECT and AD ILICT if pagesons the following items	□ Parking brake 5–7 notches/9	; 98 N {10 kgf, 22 lbf}						
INSPECT and ADJUST , if necessary, the following items to specification:								
☐ Fuel, coolant and hydraulic lines, fittings, connections,	1	D-ENGINE RUNNING	AT					
and components for leaks	OPERATING	TEMPERATURE						
☐ Engine oil level	CHECK the follo	-						
 □ Power steering fluid level □ Brake and clutch master cylinder fluid level 	□ Automatic trai	isaxle fluid level						
☐ Windshield washer reservoir fluid level	ON HOIST	\neg						
☐ Radiator coolant level								
□ Tightness of battery terminals	CHECK the follo	wing items: el, coolant and hydrai	ulic lines fittings					
□ Manual transaxle oil level		and components for le						
INTERIOR	☐ Tires for cuts	•						
	☐ Steering linkage, suspension, exhaust system, and all							
INSTALL the following parts: ☐ Rubber stopper for rearview mirror	underside har	dware for looseness o	or damage					
CHECK operation of the following items:	ROAD TEST							
□ Seat controls (slide and recline) and headrests	CHECK the follo	wing items:						
☐ Folding rear seat	☐ Brake operation	_						
☐ Door locks	☐ Clutch operati							
 □ Seat belts and warning system □ Ignition switch and steering lock 	☐ Steering contr							
☐ Transaxle range switch (ATX only)	☐ Operation of g							
□ Starter interlock switch (clutch pedal, MTX only)	 □ Squeaks, rattles or unusual noises □ Emergency locking retractors 							
☐ Alt lights, including warning and indicator lights	☐ Cruise control system (if equipped)							
 Sound warning system Hom, wipers, and washers (front and rear, if equipped) 								
☐ Audio system (if equipped)	AFTER ROAD TEST							
□ Cigarette lighter and clock	CHECK for owner information materials.							
The following items must be done just before delive	ry to your custo	mer.						
□ Load test battery and charge if necessary □	☐ Install fuses for	or accessories						
□ Adjust tire pressure to specification □ Volts □ Vol	□ Remove seat	and cabin carpet prot						
(Refer to door label)		dean interior of vehicle						
□ Clean outside of vehicle	□ inspect install	ation of optional parts						

SCHEDULED MAINTENANCE

SCHEDULED MAINTENANCE TABLE (EXCEPT CANADA)

Schedule 1 (Normal driving conditions)
The vehicle is mainly operated where none of the "unique driving conditions" apply.

Schedule 2 (Unique driving conditions) Repeated short-distance driving.

- Driving in dusty conditions.Driving with extended use of brakes.
- Driving in areas where road salt or other corrosive materials are used.
- Driving on rough or muddy roads.
- Extended periods of idling or low-speed operation.
 Driving for long prolonged periods in cold temperatures or extremely humid climates.

Schedule 1 (Normal driving conditions)

Maintenance Interval		Number of months or miles (kilometers), whichever comes first												
	Months		6	12	18	24	30	36	42	48				
	V4 000	Kilometers	12	24	36 22.5	48	60	72	84	96				
Maintenance Item	×1,000	Miles	7.5	15		30	37.5	45	52,5	60				
Engine	•													
Engine oil			R	R	R	R	R	R	R	R				
Oit filter		Ī	R	R	Ř	R	R	Æ	R	R				
Tension of all drive belts						ı				ι				
Engine timing belt					Replace e	very 60,00	00 miles {9	6,000 km)						
Engine timing belt (California)			Inspect at 60,000 miles {96,000 km} and again at 90,000 miles {144,000 km} *2											
			Reptace every 105,000 miles (168,000 km)											
Hose and tube for emission					<u>.l</u>		[l	[*5				
Air çleaner														
Air cleaner element					<u> </u>	R.	1			R				
gnition system										•				
Spark plugs						i Pl	}			R				
Fuel system		•			•									
Idle speed		T			!	l-5	<u> </u>		Γ	[-]				
Fuel filter					<u> </u>		!			R*1				
Fuel lines and hoses	•					J*2	Ī .			j±1				
Fuel hoses (California)			Inspect every 105,000 mites {168,000 km}											
Cooling system														
Cooling system		!				ı	[<u> </u>	ı				
Engine coolant		1			1	R	ĺ			B				
Chassis and body						·		<u></u>						
Brake lines, hoses, and connec	tions	1			-	ı	T		<u> </u>	ı				
Drum brakes						<u> </u>	Ï			ı				
Disc brakes					i	ı				ī				
Steering operation and linkages				 .	1	ı	Ï			1				
Front suspension ball joints						ı	Ì	_	Ì	I				
Drive shaft dust boots	· · ·					ı				I				
Bolts and nuts on chassis and t	oody	ľ		ļ. ļ		I		1		I				
Exhaust system heat shields						1		-		1				
All locks and hinges			L	L .	L	L	L	L	L	Ļ				
Air conditioner system	i (if equi	ppeď)							 ,					
Refrigerant amount	<u>-</u>	T		. <u> </u>	<u> </u>	I		ţ		I				
A/C compressor operation				. l	1	I		1		1				

Chart symbols:

I : Inspect and repair, clean, or replace if necessary.

R: Replace L: Lubricate

Remarks:

After 48 months or 60,000 miles (96,000 km), continue to follow the described maintenance at the recommended intervals.

- *1 This maintenance is required for all states except California. However, we recommend that it also be performed on California vehicles.
- *2 This maintenance is recommended by Mazda. However, it is not necessary for emission warranty coverage or manufacturer recall liability.

Schedule 2 (Unique driving conditions)

Maintenance		Numb	er of n	nontha	or mi	les (kil	omele	rs), wh	icheve	rcome	es first			
Interval	Months		4	8	12	16	20	24	28	32	36	40	44	48
	×1,000	Kilometers	8	16	24	32	40	48	56	64	72	80	88	96
Maintenance Item	^1,000	Miles	5	10	15	20	25	30	35	40	45	50	55	60
Engine														
Engine oil			R	Ŕ	R	R	R	R	R	R	R	A	Ħ	R
Engine oil (Puerto Rico)					Rep	lace ev	ery 3,0	00 mile	s {4,80	0 km}	or 3 mo	nths		
Oil filter	·	-	R	R	R	ន	R	R	R	R	R	£	R	R
Tension of all drive betts					ļ -	<u> </u>		3						ī
Engine timing belt						Replac	ce ever	y 60,00	00 mile	s {96,0	00 km)		·——	
Inspect at 60,000 miles (96,000 km) and again at 90,000 miles (144,000 km) ⁻²														
			Replace every 105,000 miles {168,000 km}											
Hose and tube for emission			<u> </u>											j*2
Air cleaner														
Air cleaner element					+2		"	R			*2			R
gnition system							'	·	•					
Spark plugs			<u> </u>					R	<u> </u>	,	 		 -	R
Fuel system					•		1		.1.	·			<u> </u>	1
ldle speed					<u> </u>			* 2						j*1
Fuel filter							1	<u> </u>	" " -					R*1
Fuel lines and hoses					<u> </u>	 	1	*2	1			•		1+1
Fuel hoses (California)						Inspect	t every	105,00	0 miles	168,0	000 km)	}		
Cooling system	-													
Cooling system		•••		Ì				ı				!	<u> </u>	ı
Engine coolant				[<u> </u>			İ	R		ľ			Ì	R
Chassis and body		•							<u></u>	•		1	`	
Brake lines, hoses, and connec	tions	112 1			İ			i	Ţ	Γ				ı
Drum brakes								1	<u> </u>				 	I
Disc brakes					1			1			Ī			ı
Steering operation and linkages	à							1	1	-			<u></u>	ī
Front suspension ball joints					<u> </u>]		1						ī
Drive shaft dust boots								1		1	<u> </u>			ı
Bolts and nuts on chassis and i	oody				ı			1			ı			1
Exhaust system heat shields		•						ı						ī
All locks and hinges			L	L	L	L	L	<u> </u>	L	L,	L	L	L	Ľ
Air conditioner system	ı (îf equi	pped)												
Refrigerant amount		-			ı			1	1		1			ţ
		**							 					—

Chart symbols:

A/C compressor operation

I : Inspect and repair, clean, or replace if necessary.

(Inspect, and if necessary replace....Air cleaner element only)

R: Replace L: Lubricate

Remarks:

After 48 months or 60,000 miles (96,000 km), continue to follow the described maintenance at the recommended intervals.

- *1 This maintenance is required for all states except California. However, we recommend that it also be performed on California vehicles.
- *2 This maintenance is recommended by Mazda. However, it is not necessary for emission warranty coverage or manufacturer recall liability.

SCHEDULED MAINTENANCE

SCHEDULED MAINTENANCE TABLE (CANADA)

Maintenance	Number of months or miles (kilometers), whichever comes first													
interval	M	Months		10	15	20	25	30	35	40	45	50	55	60
	v.4 000	Kilometers	8	16	24	32	40	48	56	64	72	80	88	96
Maintenance Item	×1,000	Miles	5	10	15	20	25	30	35	40	45	50	55	60
Engine														
Engine oil	R	R	R	R	R	R	R	R	R	R	R	R		
Oil filter	R	R	R	R	R	Ĥ	R	R	R	R	R	R		
Tension of all drive belts			ì	Т	1	1	,	i	ı	!	1	ı	Ι.	Ϊ1
Engine timing belt	•													⊞ *1
Air cleaner														
Air cleaner element					1			Я			1			R
gnition system														
Spark plugs				<u> </u>				Я]	<u> </u>		R
Cooling system														
Engine coolant fevel and streng	jth		ı	1	ı	Į.	ΙÏ	T	!	1	Т	ī		ı
Cooling system for leaks		+ · · · ·		İ	ı			ī			1			ı
Engine coolant			···					£						В
Fuel system					•	•								
Idle speed					ī			[· · · · ·	ī			1
Fuel lines and hoses		•						1+2						1
Fuel filter				 				R						R
PCV valve	•												<u> </u>	j*2
Emission hoses and tubes					<u> </u>									I
Chassis and body				•		•								
Automatic transaxle fluid level			1	Ī	1	J	ı,	П	1	Ī	Т	1	1	1
Transaxle oil (MTX and ATX)					<u> </u>			Ħ	<u> </u>					R
Drive shaft dust boots		••						ı				··-		1
Brake lines and hoses								<u> </u>						1
Brake and clutch fluid level			t	1	ı	<u> </u>	1	-	1	ı	$\overline{}$	ı	T	T
Brake fluid								R*3			\vdash			R⊀
Disc brakes (front and rear)					T		<u> </u>	$\overline{}$			1			ī
Rear drum brakes						\vdash		ī			 			ī
Tire inflation pressure and tire v	vear		i	1	1		<u> </u>	[Ţ	1	T	1	ī	1
Tires					Sit			Rt			Ftt			Rt
Power steering fluid level			£	1	T	ı	1	1	Ī	1		T	ţ	Ī
Steering operation and linkage (includes four wheel alignment)		· .						ı						
Front and rear suspension com	ponents							I						I
All chassis and body nuts and l					J			I			· I			I
Exhaust system heat shields				<u> </u>				I						ı
All locks and hinges			L	L	L	L	L	L	L	L_	L	L	Ĺ	L.
Washer fluid level			ı	1	ī	_ i	I	l	I	1	ı	ı	I	i
Function of all lights			ı	I	Ι	I	ı	I	I	Ι	ŀ	I	<u> </u>	j
Air conditioner system	ı (if equi	pped)												
Refrigerant amount	-	-		<u> </u>		ı				J		ı		1
A/G compressor operation		·.n		1 .	<u> </u>		i	<u> </u>	[Τï	1	, 1