

Dimension -a- = 0.5 mm  $\pm$  0.5 mm

Dimension -b- = 1 mm  $\pm$  0.5 mm

Dimension -c- = 3.6 mm  $\pm$  0.5 mm

Dimension -d- = 0.5 mm  $\pm$  0.5 mm

Dimension -e- = 1.5 mm  $\pm$  0.5 mm

Dimension -f- = 4.5 mm  $\pm$  0.5 mm

Dimension -g- = 0.5 mm  $\pm$  0.5 mm

Dimension -h- = 0 mm + 0.5 mm

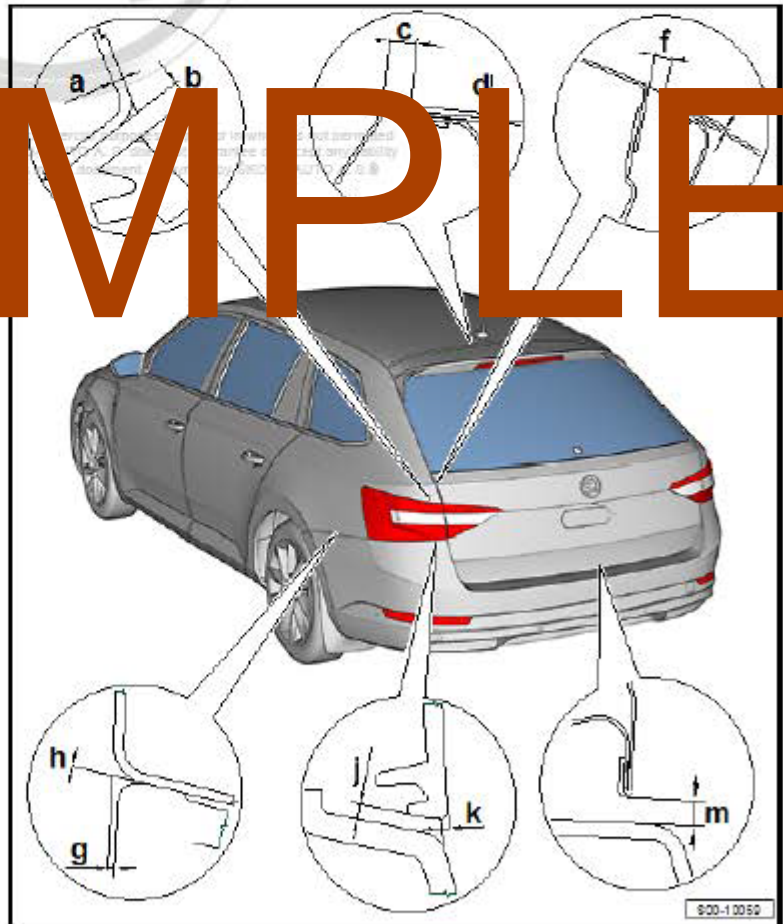
Dimension -j- = 1 mm  $\pm$  0.5 mm

Dimension -k- = 3.6 mm  $\pm$  0.5 mm

Dimension -m- = 5.5 mm + 0.5 mm

### 7.3.2 Superb Combi III

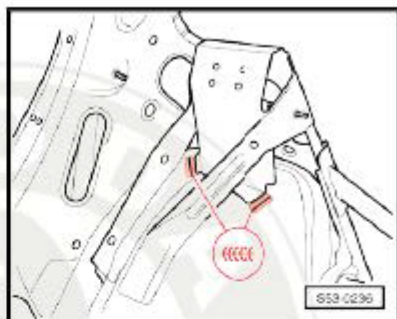
- For example the setting gauge - 3371- can be used to set or inspect.



800-10059

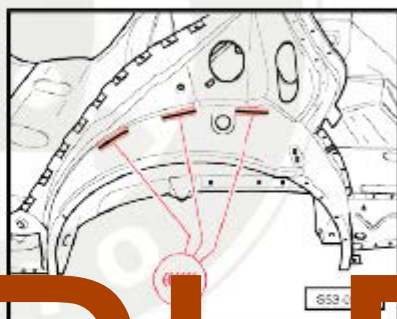
### Weld in the wheelhouse

- Additional inert gas shielded welding seams, inert gas shielded full seam.



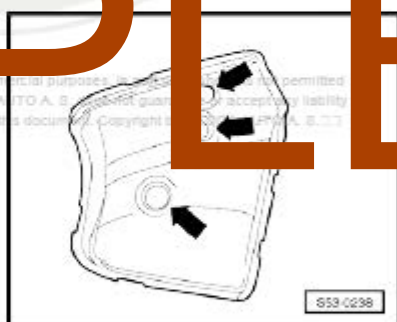
- The inert gas shielded welding of the wheelhouse liner is additionally performed with the wheelhouse, 3 x inert gas shielded full seam. The welding is carried out from the outside of the wheelhouse.

### Weld in the reinforcement plate



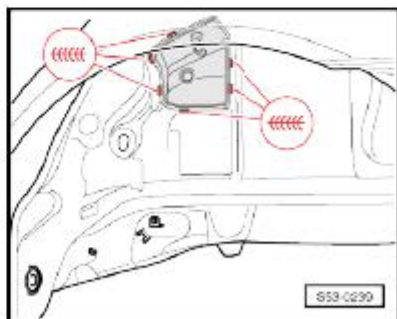
Apply colour markings with touch-up paint or similar onto the star lobes -arrows- of the reinforcement plate.

- Position the reinforcement plate in the fitting position and press it into the wheelhouse, then remove again.
- Drill three holes  $\varnothing 7$  mm into the location of the wheelhouse marked in such a way.



- Position again the reinforcement plate in the fitting position.

- Weld the reinforcement plate with the wheelhouse in the area of the notched locations, inert gas shielded full seam interrupted.



### 1.3 Summary of components of cover for headrest

#### 1 - Load bearing part of the headrest

##### Removing:

- Separate mounting bracket ⇒ [page 158](#).
- Remove the load bearing part from the foam padding.

##### Installing:

- Installation is carried out in the reverse order.



##### Note

*When removing or installing the load bearing part, the cover remains pulled over the headrest! If the cover is removed (without the load bearing part of the headrest being removed), it can be damaged.*

#### 2 - Foam padding of the headrest

##### Removing:

- Remove the load bearing part of the headrest (Pos. 1).
- Remove the cover of the headrest (Pos. 3).

##### Installing:

- Installation is carried out in the reverse order.

#### 3 - Cover of the headrest

##### Removing:

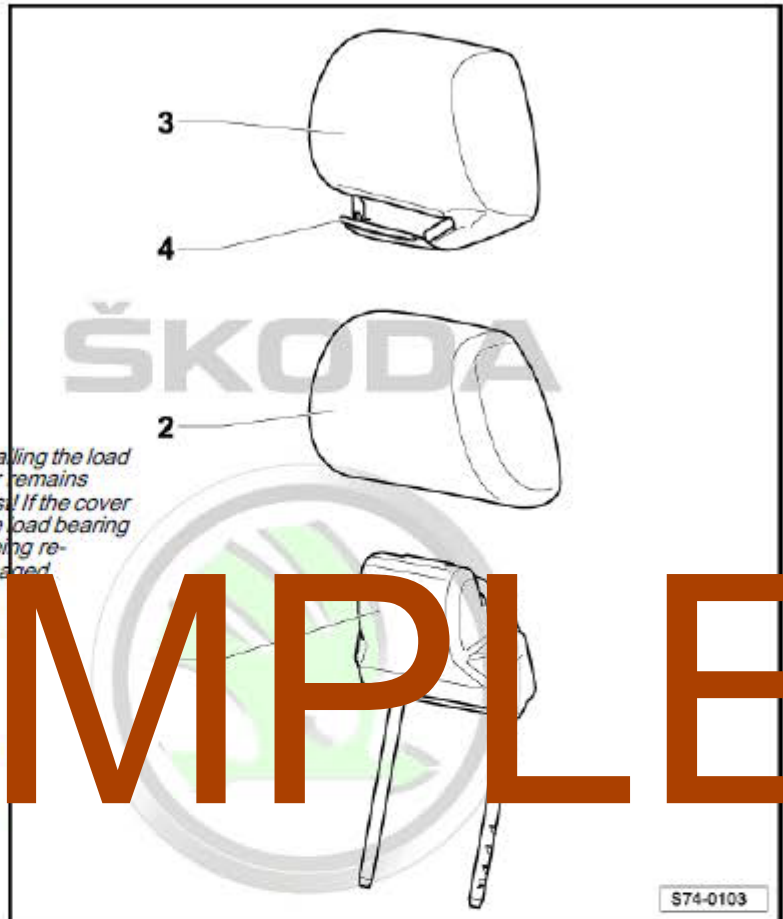
- Remove the load bearing part of the headrest (Pos. 1).
- Carefully remove the cover from the foam padding.

##### Installing:

- Installation is carried out in the reverse order.

#### 4 - Mounting bracket

Removing ⇒ [page 158](#) :



S74-0103

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## 4.2 Electric/electronic components and fitting locations ABS/ESP BOSCH 8.0

### 1 - ABS control unit - J104-

- ☐ Fitting location  
⇒ [page 18](#)
- ☐ do not disconnect the plug connection before the self-diagnosis is complete; switch off the ignition before disconnecting the plug connection
- ☐ removing and installing  
⇒ [page 37](#)

### 2 - ABS hydraulic unit - N55-

The hydraulic unit consists of these components:

- ☐ ABS return flow pump - V39-
- ☐ Valve block (containing the inlet and outlet valves)
- ☐ The ABS return flow pump - V39- and the valve block must not be separated from each other
- ☐ removing and installing  
⇒ [page 37](#)

### 3 - Warning light - K7-

Fitting location: in the dash panel insert

function ⇒ [page 30](#)

### 4 - Dual circuit and hand brake system warning light - K7-

- ☐ Fitting location: in the dash panel insert

function ⇒ [page 30](#)

### 5 - Warning light for tyre pressure display - K220-

- ☐ Fitting location: in the dash panel insert

function ⇒ [page 30](#)

### 6 - Diagnostic connection

- ☐ Fitting location: left in the fuse holder

### 7 - Brake light switch - F-

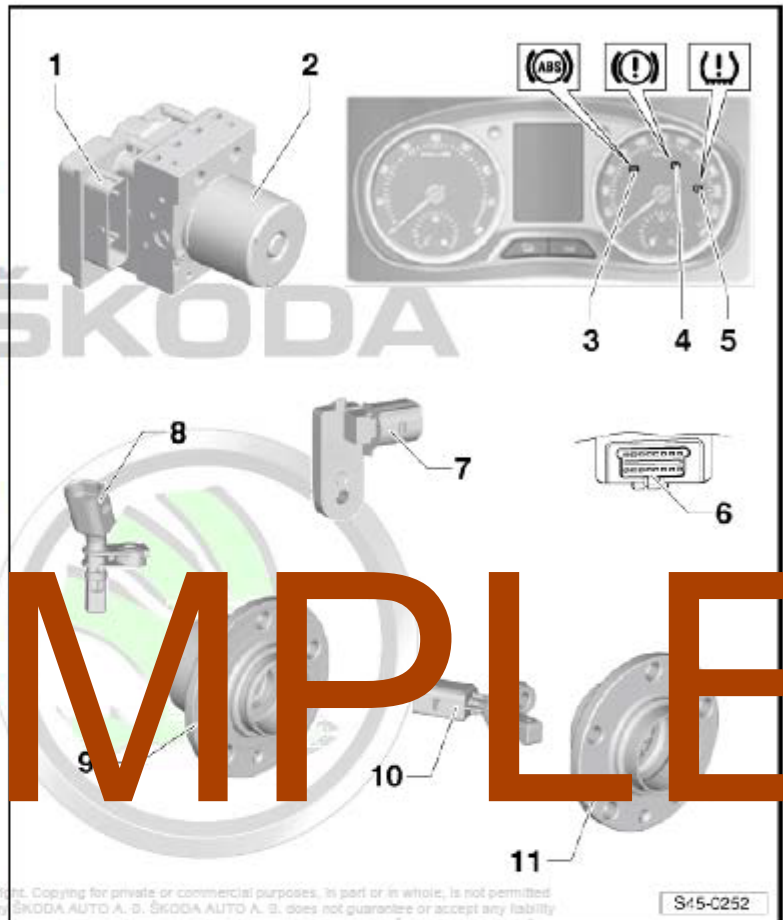
- ☐ Including brake pedal switch - F47-
- ☐ removing and installing ⇒ [page 178](#)

### 8 - Front right/left wheel speed sensors -G45- / -G47-

- ☐ removing and installing ⇒ [page 54](#)

### 9 - Wheel hub with wheel bearing

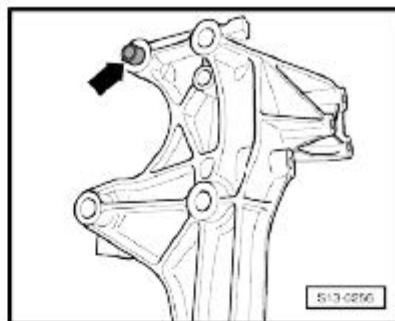
- ☐ the sensor ring for ABS is installed at the wheel bearing



S45-C252

### dowel sleeve for centering

- Before installing the bracket check whether the dowel sleeve -arrow- has been fitted.



## 1.1.2 Summary of components - Vehicles with air conditioning

1 - 10 Nm + torque a further 1/4 turn (90°)

2 - Belt pulley/vibration dampener

- ☐ Assembly only possible in one position - holes offset

3 - 25 Nm

4 - AC generator

- ☐ to facilitate the positioning of the generator the holder of the generator is provided with the threaded holes. The retaining screws should be tightened slightly backwards.

5 - V-ribbed belt

6 - Support

- ☐ for generator and AC compressor
- ☐ Fitting sleeve [= page 19](#)

7 - 25 Nm

8 - 45 Nm

9 - Support

- ☐ for bottom charge-air pipe

10 - 8 Nm

11 - 25 Nm

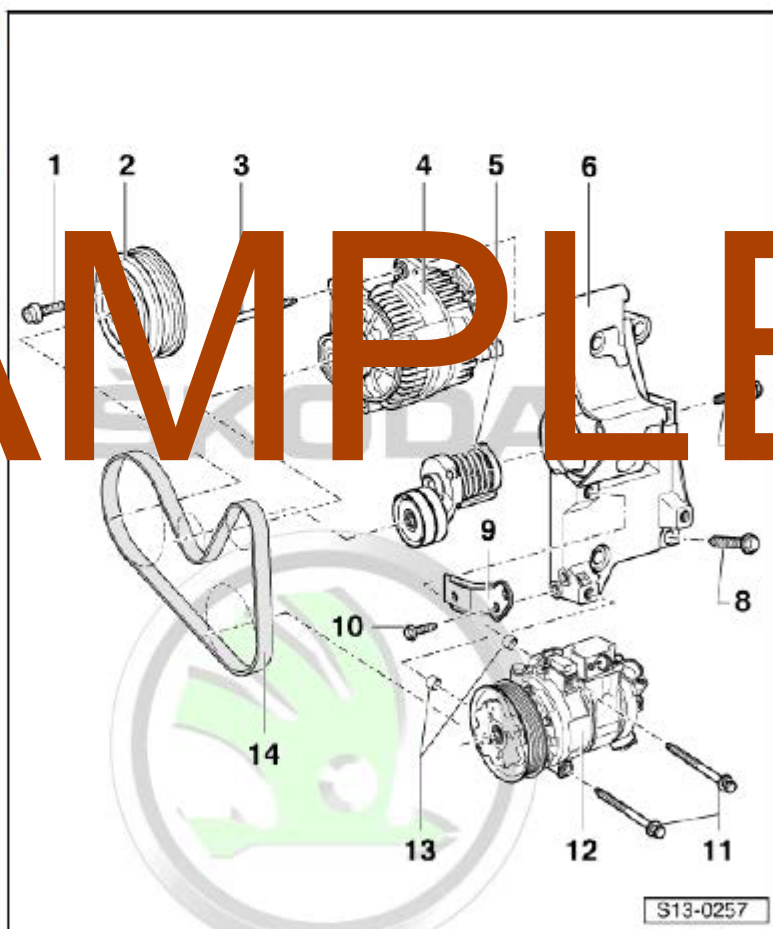
12 - AC compressor

13 - Dowel sleeves for AC compressor

- ☐ must be present in holder [= Item 6 \(page 18\)](#)

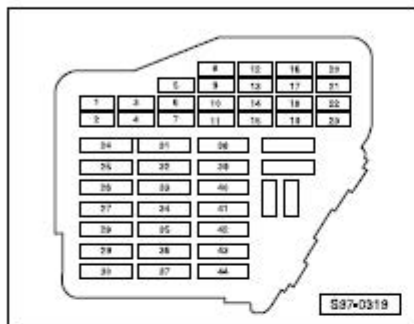
14 - V-ribbed belt

- ☐ removing and installing [= page 19](#)



## Base equipment - OCTAVIA, from May 1999

Fuse holder:

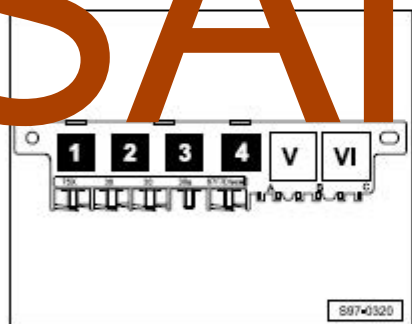


Fuse colours

- 30A - green
- 25A - white
- 20A - yellow
- 15A - blue
- 10A - red
- 7.5A - dark brown
- 5A - light brown

Fuses in the fuse holder from fuse position 23 up to 44 are designated in the current flow diagram from 223 up to 244.

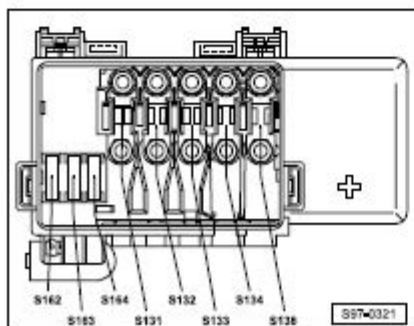
Relay holder - front



Relay position

- 1** - Horn relay
- 2** - Relief relay for X contact
- 3** - Lighting amplifier
- V** - Intermittent automatic wash/wipe relay
- VI** - Intermittent automatic wash/wipe relay

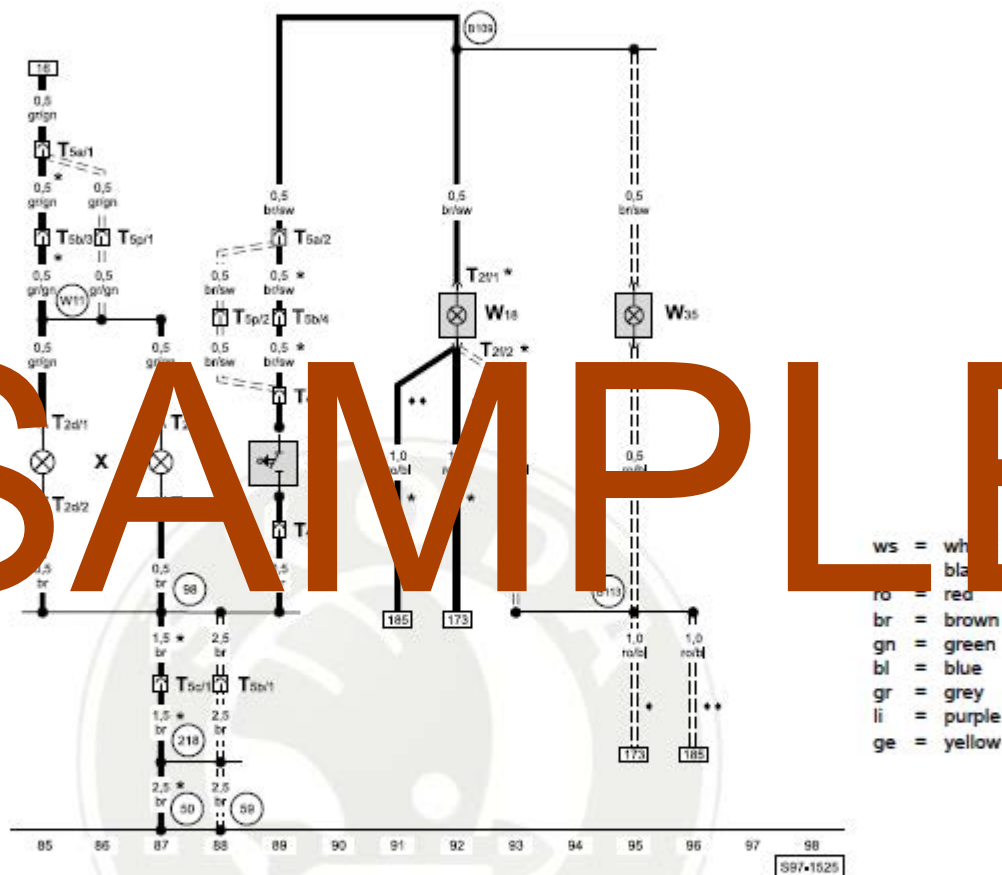
Fuse holder on battery:



Fuse colours

- 30A - green

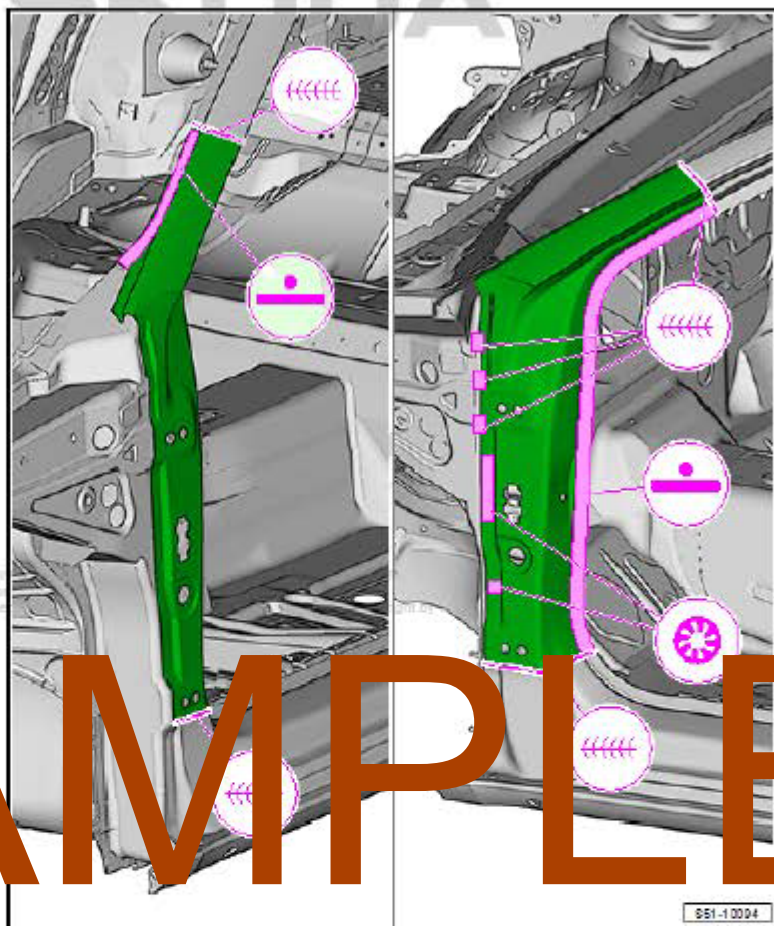
Licence plate lights, luggage compartment light



- F5 - Luggage compartment light switch  
 T2d - 2-pin connector, at left licence plate light  
 T2e - 2-pin connector, at right licence plate light  
 T2f - 2-pin connector, at luggage compartment light  
 T4c - 4-pin connector, at luggage compartment light switch  
 T5a - 5-pin connector, at left C pillar (pink)  
 T5b - 5-pin connector, in left of tailgate/boot lid (brown)  
 T5c - 5-pin connector, in left of tailgate (black)  
 T5p - 5-pin connector, in left of tailgate/boot lid (pink)  
 W18 - Luggage compartment light, left  
 W35 - Luggage compartment light, right  
 X - Number plate light

- 50 - Earth point, on left luggage compartment  
 59 - Earth point, near left tail light  
 98 - Earth connection, in engine compartment wiring harness  
 218 - Earth connection, in engine compartment wiring harness  
 B109 - Earth connection, in rear left wiring loom (on Notchback models only with central locking)  
 B113 - Positive connection (30a), in rear left wiring loom  
 W11 - Connection (58), in tailgate wiring loom

- \* - Does not apply to Estate models  
 ♦ - Applies only to models without central locking  
 ♦♦ - Applies only to models with central locking  
 === - Applies only to Estate



- Adjust the new part and fix. For this purpose, the vehicle is standing on its wheels or on the straightening bracket set .
- Check the fit with component parts.
- Weld the separation cuts, a SG continuous seam.
- Weld in the new part, RP spot weld seam, SG plug weld seam and SG continuous seam.

## 27 – Starter, current supply, CCS

### 1 Battery

- ⇒ "1.1 Assembly overview - battery", page 6
- ⇒ "1.2 Removing and installing the battery", page 7
- ⇒ "1.3 Disconnecting and reconnecting battery", page 9
- ⇒ "1.4 Removing and installing battery carrier", page 11
- ⇒ "1.5 Checking the battery", page 11
- ⇒ "1.6 Charging battery", page 11
- ⇒ "1.7 Removing and installing earth lead with battery monitoring control unit J367", page 12
- ⇒ "1.8 Adapt the battery monitoring control unit J367", page 13

#### 1.1 Assembly overview - battery

- 1 - Adjustment link
- 2 - Screw
  - 5 Nm
- 3 - Nut
  - 6 Nm
- 4 - Terminal
  - with battery cable terminal
  - connecting and reconnecting
  - ⇒ "1.3 Disconnecting and reconnecting battery", page 9
- 5 - Cap
  - for plus terminal
- 6 - Heat shield collar
- 7 - Cover
  - for positive pole
- 8 - Cover
  - for negative pole
- 9 - Electrical plug connection
  - Battery monitoring control unit - J367-
  - Follow the work procedure when connecting the earth cable
  - ⇒ "1.3 Disconnecting and reconnecting battery", page 9
- 10 - Nut
  - 9 Nm

