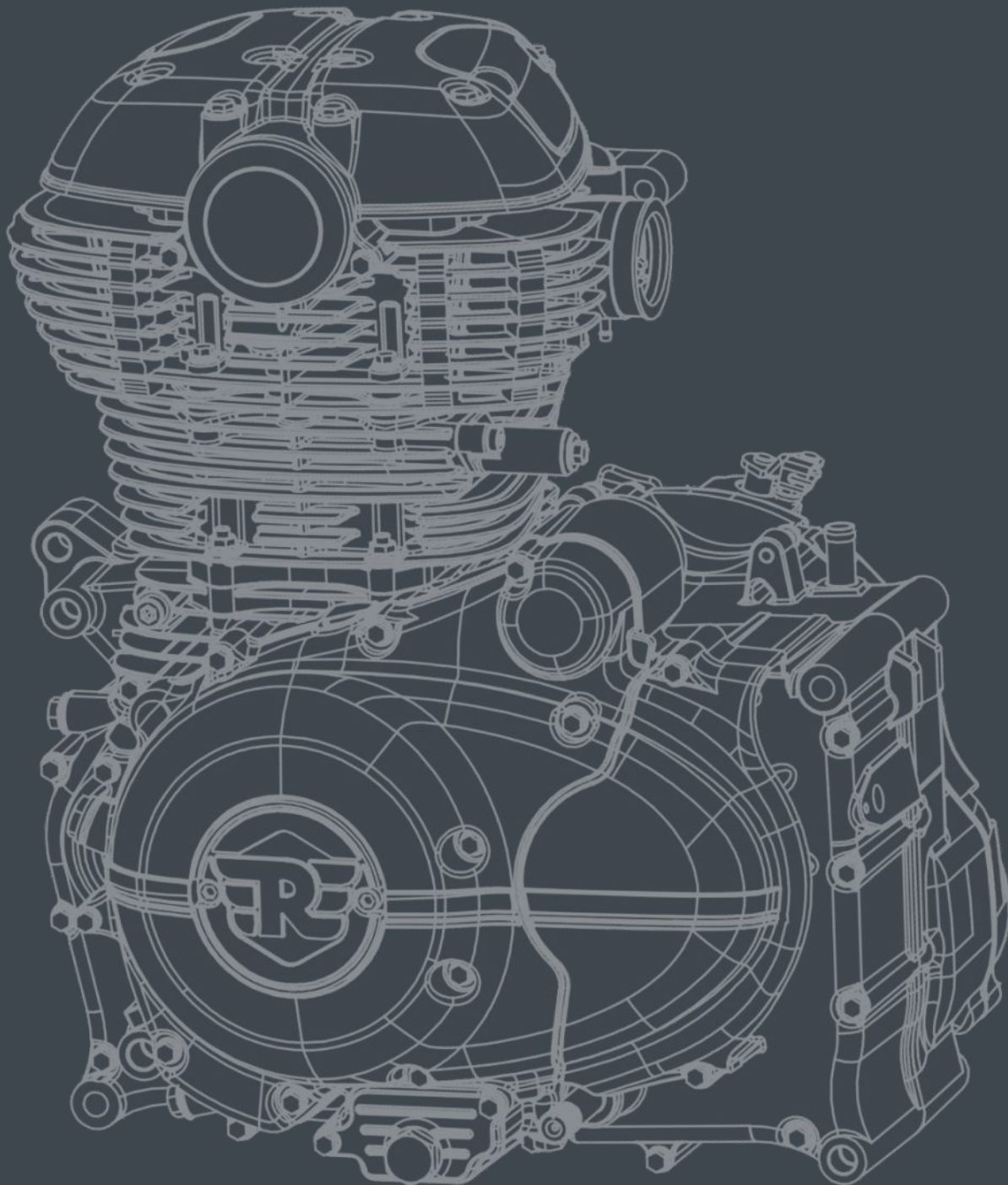


EURO IV - HIMALAYAN LS410 SERVICE MANUAL



PREFACE

“FIRST TIME RIGHT” is a very important element for enhancing Customer Satisfaction.

Royal Enfield is committed to upgrade the skills and knowledge of technicians so that they follow scientific repair techniques to ensure “FIRST TIME RIGHT” practices and carry out repairs accurately so that customers will enjoy trouble free performance at all times.

This manual will help in complete understanding of systematic procedures for dismantling, inspection, diagnosis and reassembly of the new range of Royal Enfield, LS 410 Single Cylinder, 4 Stroke, Overhead Cam, Air Cooled with Oil cooler Engine, in a simple and scientific manner.

While this manual is updated with latest Information and Specifications, at the time of going to print, due to continuous improvements being done to improve performance, some of the data, illustrations etc., in this manual may differ from the actual parts fitted in the engine.

Please do feel free to write to us at customerservice@royalenfield.com, if you have any queries, clarification, suggestions or feedback.

With warm regards

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Part No: / Oct. '17

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ENGINE VIEWS LH & RH



TECHNICAL SPECIFICATIONS

ENGINE & ENGINE SYSTEMS		
A. ENGINE		LS 410
1	Type	Single Cylinder, 4 Stroke SOHC, Air cooled, Fuel Injection
2	Bore	78 mm
3	Stroke	86 mm
4	Displacement	411 cc
5	Compression ratio	9.5 : 1
6	Max Power @ RPM	24.5 BHP(18.02 Kw @ 6500 RPM
7	Max Torque @ RPM	32 Nm @ 4000 RPM
8	Idle RPM	1250 ± 50 RPM @ EOT 80 deg
9	Starting	Electric Start
10	Air filter element	Paper element
11	Lubrication	Forced Lubrication, Wet Sump
12	Engine oil tank capacity (1 st Dry fill/ fill after complete Engine Overhaul)	2.3 litres
	Engine oil tank capacity(Routine Oil change/ Subsequent refills)	2.0 litres
13	Engine oil grade	SAE 15W 50 API SL Grade JASO MA 2
14	Cooling	Forced Air Cooled with Oil Cooler
B. TRANSMISSION		
1	Clutch	Wet, Multiplate
2	Primary drive	Gear
3	Primary ratio	2.312: 1
4	Gear box	5 Speed Constant Mesh
5	Gear Ratios	
	1 st Gear	2.916:1
	2 nd Gear	1.833:1
	3 rd Gear	1.428:1
	4 th Gear	1.173:1
5 th Gear	1:000:1	
6	Secondary drive	5/8" Chain & Sprocket
7	Secondary ratio	2.533:1
C. FUEL		
1	Fuel	Petrol
D. IGNITION		Digital Spark Ignition - TCI System
1	Ignition Advance / Ignition System	5 - 30° / Electronic Ignition, ECU/Variable
2	Spark plug	Bosch - UR5CC
3	Spark plug gap	0.7 to 0.8 mm
E. ELECTRICALS		
1	System	12V - DC
2	Generation	Alternator
3	Alternator Output	170W @ 1500 RPM